BEL 290T
FULLY AUTOMATIC HIGH SPEED TOP & BOTTOM TAPE CASE SEALER

*picture shown with optional infeed & outfeed table and casters

For more information, visit www.LINCsystems.com
Bel 290t

Fully Automatic High Speed
Top & Bottom Tape Case Sealer

Robust, High Speed Tape Case Sealing

The BEL 290T is a rugged, heavy-duty case sealer designed for around the clock high speed applications.

The BEL 290T features the Uni-Drive System which powers both side belts with a single motor to keep the belts in sync, consistently providing a square seal even after prolonged use. This simple and rugged design will deliver years of reliable and low maintenance performance.

The BEL 290T is also equipped with a Power Save Mode to minimize energy waste during slow or paused case production upstream. With an extruded frame construction, color HMI and small footprint, this case sealer will be efficient and effective in all sorts of applications and conditions.

About the Bel 290T

Power Saver Mode
Reacts to changes in case production and manages energy consumption by stopping the machine when it is not in use and restarts when case flow resumes.

Reliable and Repeatable Performance
Wexxar Bel's Uni-Drive System synchronizes both side belts, eliminating case skew, ensuring a square seal even after extended periods of use.

On Machine Instructions
User-friendly pictorial guides and color-coded labeling for convenient operation and size changes.

Complete Solution
Fully Automate Your Packaging Line with these Forming and Packing Solutions.

WF30 S-Series Enhanced Speed
The enhanced speed package on the WF30 allows for a 30% speed boost on Wexxar Bel's ultra-reliable case erector.

Bel 290 Case Sealer
High speed fully automatic top and bottom case sealer provides a safe and effective solution for high volume and high speed operations.

WF30 S-Series Surge Control
Surge control allows the WF30 case erector to adapt to the rest of the production line by speeding up or slowing down based on upstream demand.

For more information, visit www.LINCSYSTEMS.com
### FEATURES AND BENEFITS

- Uni-Drive squaring technology that provide consistent and uniform seal on cases
- Advanced fully interlocked guard doors allow easy access during set-up and maintenance
- User-friendly touch screen to control and monitor the machine
- Constructed with high quality components allowing for minimal levels of maintenance and operation in the most demanding working environments
- Quick and easy size changeover in under 5 minutes

### OPTIONAL MODIFICATIONS

- Auto-adjust package
- Modifications for undersized or oversized cases
- Enviroguard water resistant options available
- Gap flap or other case style modifications
- Custom voltages

### OPTIONAL ACCESSORIES

- Machine Management with tri-light beacon for case jam and tape monitoring
- Locking Casters
- Digital Dial Indicators
- External/Internal Stop Gate

### PRODUCT SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
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<tbody>
<tr>
<td>Machine Weight</td>
<td>1250 lbs</td>
</tr>
<tr>
<td>Machine Dimensions</td>
<td>107&quot;(L) x 42&quot;(W) x 87&quot;(H)</td>
</tr>
<tr>
<td>Air</td>
<td>0.13 cubic feet per cycle at 90 p.s.i.</td>
</tr>
<tr>
<td>Electrical</td>
<td>120 Volts, 1 PH, 60 Hz - 10 amp draw</td>
</tr>
<tr>
<td>Speeds</td>
<td>up to 50 cases</td>
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Specifications are subject to change without notice.

### CASE SIZE RANGE

<table>
<thead>
<tr>
<th></th>
<th>LENGTH</th>
<th>WIDTH</th>
<th>HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum</td>
<td>9&quot;</td>
<td>5 1/4&quot;</td>
<td>5&quot;</td>
</tr>
<tr>
<td></td>
<td>203 mm</td>
<td>133 mm</td>
<td>127 mm</td>
</tr>
<tr>
<td>Maximum</td>
<td>32&quot;</td>
<td>17 1/2&quot;</td>
<td>19&quot;</td>
</tr>
<tr>
<td></td>
<td>812 mm</td>
<td>444 mm</td>
<td>483 mm</td>
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</tbody>
</table>

Oversize model available. Consult factory for case size ranges.

### INFEED/OUTFEED HEIGHT

<table>
<thead>
<tr>
<th></th>
<th>Minimum</th>
<th>Maximum</th>
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<tbody>
<tr>
<td></td>
<td>23&quot; (584 mm)</td>
<td>28&quot; (711 mm)</td>
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Note: Casters add 4" to minimum and maximum height.
At Wexxar Bel, corrugated container packaging applications are limited only by the imagination. Our Wexxar case formers and case sealers have been installed in nearly 40 countries and consistently bring customers the lowest cost of ownership and the highest standards of safety. Wexxar also offers the BEL line of corrugated box sealers, tapers, and packing systems as well as the IPAK line of tray and bliss formers, stackers, and sealers systems. As part of the ProMach End of Line business line, Wexxar helps our packaging customers protect and grow the reputation and trust of their consumers. ProMach is performance, and the proof is in every package.