BEL 507
SEMI-AUTOMATIC TILTING CASE FORMER
& PACK STATION

For more information, visit www.LINCsystems.com
Tilting Case Forming for Ergonomic Packing

The BEL 507 is a compact, semi-automatic, tilting case form and pack station designed for manual pack lines. The purpose of the tilting is for ergonomic loading and packing of unstable, tipping, and fragile products.

The BEL 507 also features a quick tool-less size changeover and on-machine pictorial guides for ease of use. With an attached BEL sealer, this machine will greatly increase production line speeds while removing the costs and clutter of having preformed cases.

BEL 507 INCREASES OPERATOR EFFICIENCY AND ERGONOMICS

The BEL 507 forms and holds cases an angle for quick and easy 2 handed case packing.

BEL 150 CASE SEALER
Semi-automatic tape case sealer provides an effective and reliable solution for top and bottom sealing of a wide range of uniform case sizes.

ACCUMULATION TABLE
Ensures product is delivered continuously and ergonomically to the operator. This allows convenient and quick packing as it keeps the product in reach of the operator.

KDF BOX STAND
One of the most popular accessories for semi-automatic packaging lines. The box stand holds case blanks in a convenient position for quick and ergonomic packing.

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STANDARD FEATURES

- Dynamic flap-folding system power folds all bottom flaps
- Formed cases are positioned on a roller deck for easy loading and transfer to case sealer
- Tilting function to provide ergonomic loading and packing
- Positive mechanical case hold-down keeps box in place for hands-free loading
- 3 point switch actuation protects against accidental starting
- Simple and quick tool-less case size change
- Designed and built in North America with premium materials

OPTIONAL MODIFICATIONS

- Modifications for undersized or oversized cases
- Ergo Level Modification

OPTIONAL ACCESSORIES

- Locking Casters
- Outfeed Table or Conveyor
- Accumulation Table
- KDF Box Stand

PRODUCT SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
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<tbody>
<tr>
<td>Machine Weight</td>
<td>500 lbs</td>
</tr>
<tr>
<td>Machine Dimensions</td>
<td>48.5”(L) x 26”(W) x 37”(H)</td>
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<tr>
<td>Air</td>
<td>0.15 cubic feet per cycle at 80 p.s.i.</td>
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<td>Speeds</td>
<td>up to 7 cases per minute</td>
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CASE SIZE RANGE

<table>
<thead>
<tr>
<th></th>
<th>LENGTH</th>
<th>WIDTH</th>
<th>HEIGHT</th>
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<tbody>
<tr>
<td>Minimum</td>
<td>8”</td>
<td>6”</td>
<td>3 1/2”</td>
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<tr>
<td>Maximum</td>
<td>26 1/2”</td>
<td>16”</td>
<td>unlimited</td>
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INFEED/OUTFEED HEIGHT

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<tbody>
<tr>
<td>Minimum</td>
<td>24 1/2” (622 mm)</td>
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<tr>
<td>Maximum</td>
<td>31” (762 mm)</td>
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Specifications are subject to change without notice.
At Wexxar Bel, corrugated container packaging applications are limited only by the imagination. Our Wexxar case formers and case sealers have been installed in nearly 40 countries and consistently bring customers the lowest cost of ownership and the highest standards of safety. Wexxar also offers the BEL line of corrugated box sealers, tapers, and packing systems as well as the IPAK line of tray and bliss formers, stackers, and sealers systems. As part of the ProMach End of Line business line, Wexxar helps our packaging customers protect and grow the reputation and trust of their consumers. ProMach is performance, and the proof is in every package.